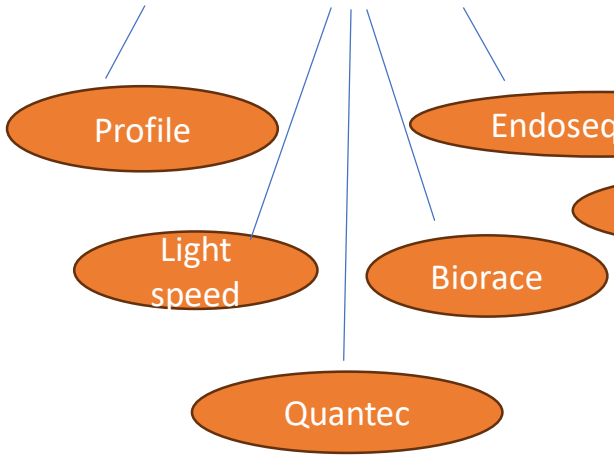


# DEVELOPMENT OF ROTARY NITI SYSTEMS

## GENERATION 1



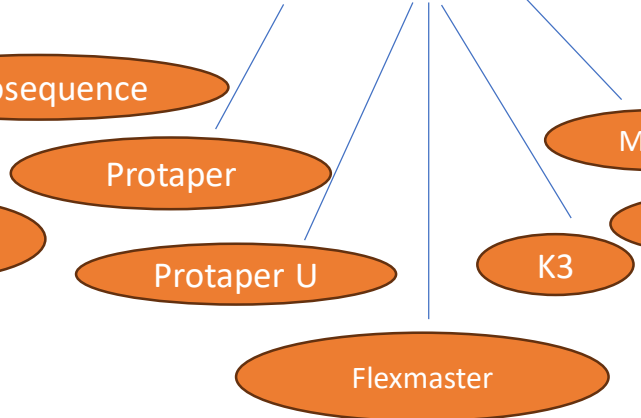
### Constant taper and radial lands



## GENERATION 2



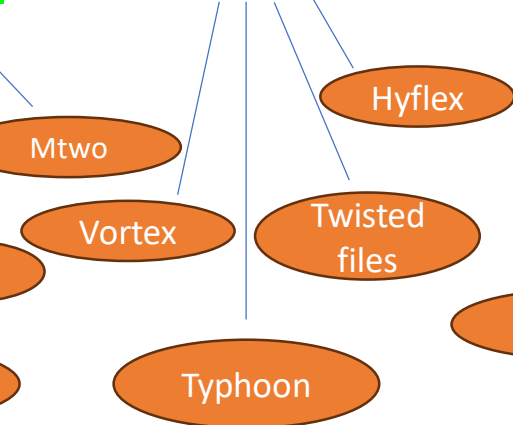
### Actively cutting blades without radial lands



## GENERATION 3



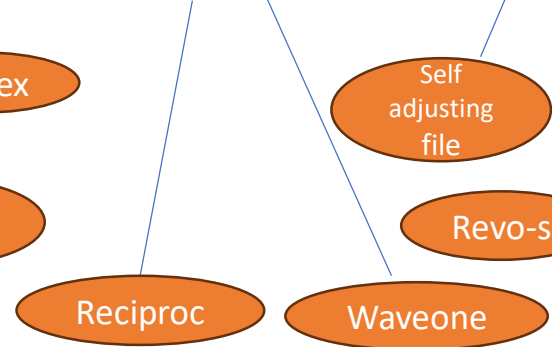
### Thermally pre-treated alloys



## GENERATION 4



### Reciprocal movements



## GENERATION 5



### Irregular cross-section

